

CHEMISTRY THAT MATTERS™



SMART CAPS & CLOSURES

MATERIALS FOR SECURE SEALING AND EASY DISPENSING



CAPS AND CLOSURES SOLUTIONS FOR YOUR PERFORMANCE AND SUSTAINABILITY GOALS

SABIC offers a one-stop-shop of innovative polymer materials for caps, closures and product delivery mechanisms for still water, carbonated soft drinks, JETS (juices, energy drinks, teas, syrups), dairy, household, personal care, and other food and non-food applications.

SABIC offers Caps and Closures products also within its TRUCIRCLE™ portfolio and services for circular solutions, which include:

- Design for Recyclability
- Mechanically Recycled Products
- Certified Circular Products (feedstock recycling)
- Certified Renewable Products (bio-based)



PORTFOLIO



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We offer one of the broadest portfolio in the industry for caps and closures including materials based on polypropylene (PP), high-density polyethylene (HDPE), low-density polyethylene (LDPE), linear low-density polyethylene (LLDPE), and engineering thermoplastics such as PC, ABS, and PMMA.

These materials offer potential benefits such as

- Very good organoleptic properties to provide highest purity water without un-intended taste or smell
- Very high environmental stress cracking resistance for weight optimization
- Lower processing temperatures than many commonly used materials, enabling potential reduction in cycle times and energy consumption
- Good balance of stiffness, impact strength, and aesthetics.
- Availability within SABIC's TRUCIRCLE™ portfolio and services for circular solutions



SABIC® PE PRODUCTS

SABIC® HDPE ORGANOLEPTIC POLYMER

Grade	MFR (190°C, 2.16 kg)	Density	Applications
CC027C / CC027SL	0.8	953	CSD (Carbonated Soft Drink) caps, light weight Closures. Multimodal
CC254	2.1	954	Slightly Carbonated Beverages, teas and juices. Multimodal
CC453 / CC453G	4	953	Slightly Carbonated Beverages, teas and juices, still water
CC860	7	956	Still Water
CC860V	8	960	Still Water

SABIC® HDPE NON-ORGANOLEPTIC POLYMER

Grade	MFR (190°C, 2.16 kg)	Density	Applications
B6246LS	0.5	962	UN Closures, chemicals
M40053S	4	953	Chemicals, slightly carbonated beverages
M40060S	4	960	General purpose caps
M80064 / M864E	8	964	General purpose caps, overcaps, dairy
M80064S / M864SE	8	964	General purpose caps, overcaps, dairy
M1053	10	953	General purpose caps, overcaps, spouts, dairy
CC2056 / M200056	20	956	Milk, dairy, oil caps
CC3054 / M300054	30	954	Milk, dairy, cosmetic overcaps, thin wall articles

SABIC® LDPE POLYMER

Grade	MFR (190°C, 2.16 kg)	Density	Applications
HP7022	7	922	HOD caps, glass bottle lids, sports caps, spouts
HP7023	7	923	HOD caps, glass bottle lids, sports caps, spouts
2308N0	7.5	924	HOD caps, glass bottle lids, sports caps, spouts
1965N0	65	919	Lids
1922N0	22	919	HOD caps, glass bottle lids
2102X0	2	921	Foamed liners
2502X0	2	925	Foamed liners

SABIC® LLDPE POLYMER

Grade	MFR (190°C, 2.16 kg)	Density	Applications
M200024	20	924	Glass bottle caps, spouts, flexible lids
M300024	30	924	Glass bottle caps, spouts, flexible lids
M500026	50	926	Glass bottle caps, spouts, thin wall lids, edible oil caps

SABIC® HDPE PCG HEALTHCARE PRODUCTS

Grade	MFR (190°C, 2.16 kg)	Density	Applications
PCG453	5	953	High impact healthcare caps and closures
PCG863	8	963	High stiffness healthcare caps and closures
PCG3054	30	954	High flow, high gloss healthcare caps and closures

SABIC® LDPE PCG HEALTHCARE PRODUCTS

Grade	MFR (190°C, 2.16 kg)	Density	Applications
PCG07	7.5	920	Additive free healthcare caps, lids, spouts
PCG09	7.5	924	Additive free healthcare caps, lids, spouts
PCG22	22	919	Additive free healthcare caps, lids, spouts

SABIC® PP PRODUCTS

SABIC® PP HOMOPOLYMER

Grade	MFR (230°C, 2.16 kg)	IZOD +23°C	Modulus	Applications
571P	5.7	3	1700	General Purpose (hinged caps)
570P	8	3	1600	General Purpose (hinged caps)
575P / 5703P	11	3	1600	General Purpose (hinged caps, deodorant balls)
576P / 576S	19	3	1800	General Purpose (hinged caps, pump parts)
5707N	24	3	1700	High Stiffness Caps
578L	25	3	1700	Hinged caps (low opening force & scratch resistance)
579S	47	2.5	1900	Wide mouth and detergent caps
FPH50	50	2.5	2050	Wide mouth, high stiffness caps, thin walled articles

SABIC® PP RANDOM COPOLYMER

Grade	MFR (230°C, 2.16 kg)	IZOD +23°C	Modulus	Applications
QR672K / QR6701K	11	6	1050	Flip top caps, cosmetic caps, transparent overcaps, sports drink caps
QR673K / QR6731K	25	5	1050	Flip top caps, cosmetic caps, transparent overcaps, sports drink caps
QR674K / QR6711K	40	4	1150	Flip top caps, cosmetic caps, transparent overcaps, sports drink caps
RA12MN40	40	4	1000	Flip top caps, cosmetic caps, transparent overcaps
QR675K	60	4	1100	Cosmetic caps, thin wall transparent overcaps

SABIC® PP IMPACT COPOLYMER

Grade	MFR (230°C, 2.16 kg)	IZOD +23°C	IZOD -20°C	Modulus	Applications
46MNK45	6	8	3.5	1500	2-piece CSD caps
PHC26	8	No Break	10	1250	High impact resistant caps
57MNK10	12	11	6	1150	General Purpose (hinge caps)
PHC27	14	No Break	9	1000	High impact resistant caps (child resistant)
PHC31	15	11	5	1300	High impact resistant caps (child resistant)
48M40	15	8	5	1400	General Purpose (hinge caps)
58MNK10	15	11	6	1550	General Purpose (hinge caps)
PPA20	20	5	2	1550	High gloss, scratch resistance, low stress whitening, ABS replacement
412MN40	37	8	5	1300	Sprayer, wide mouth and hinged caps
412MK49	45	5	3	1450	General Purpose (hinge caps)
FPC45	45	7	3.5	1700	Sprayer, wide mouth and hinged caps
FPC70 / FPC75	70	6	3	1700	Thin wall caps

SABIC® PP PCG HEALTHCARE PRODUCTS

Grade	MFR (230°C, 2.16 kg)	IZOD +23°C	Modulus	Applications
PCGH19	19	3	1800	Healthcare caps and closures, 3-part syringes
PCGR40 / PCGR40L	40	4	1150	High flow transparent caps, syringe housing

OTHER PRODUCTS

LEXAN™ RESIN - PC

Grade	MVR (300°C, 1.2 kg)	Modulus	Applications
LEXAN 144R	12	2350	High Impact high heat transparent overcap
LEXAN 124R	21	2350	High Impact high heat transparent overcap
LEXAN HF1140R	26	2350	Non-refillable bottle caps

CYCOLAC™ RESIN - ABS

Grade	MFR (220°C, 10 kg)	Modulus	Applications
CYCOLAC MG47F	18	2300	High impact high gloss closures

VALOX™ RESIN - PBT

Grade	MVR (250°C, 2.16 kg)	Modulus	Applications
Valox 325 / 325FC	20	2400	Labware, nozzles
Valox 420	12	8000	30%GF PBT for labware

SABIC® PMMA

Grade	MVR (230°C, 3.8 kg)	Modulus	Applications
140HF	14	3300	Luxury Packaging Caps

SABIC® POM

Grade	MVR (300°C, 1.2 kg)	Modulus	Applications
140S	12	2900	Mechanical parts for pumps and sprays
280S	24	2900	Mechanical parts for pumps and sprays



SABIC Caps and Closures Technology and Innovation Center

THE NEW STATE-OF-THE-ART FACILITY USES LEADING TECHNOLOGIES THAT ALLOW SABIC TO SIMULATE THE REAL-LIFE PERFORMANCE OF FINISHED PRODUCTS.

COLLABORATION ACROSS THE CAPS & CLOSURES INDUSTRY

SABIC's dedicated Caps and Closures Technology and Innovation Center located in SABIC's Global Technology Center on the Chemelot Campus, Geleen, The Netherlands is a demonstration of SABIC's commitment to develop new materials and technologies dedicated to the industry.

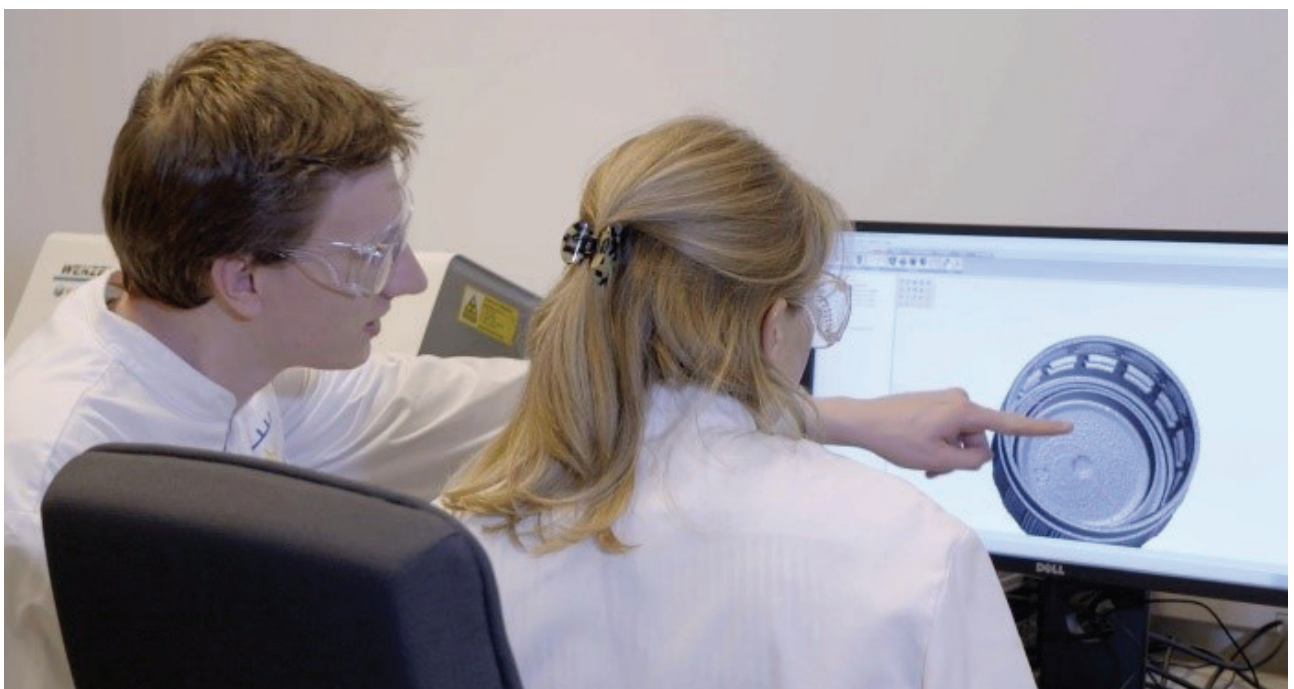
The new state-of-the-art facility uses leading technologies aimed at a range of related applications and allows SABIC to simulate the real-life performance of finished products.

Cap specimens can be produced in-house for performance testing for potential applications and for the development of improved materials.

To assist our customers with application design, development and



process optimization, SABIC has a team of industry experts. SABIC Caps and Closures industry segment team can help with the selection of the most suitable materials and support to streamline and accelerate the transition into commercial production.



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