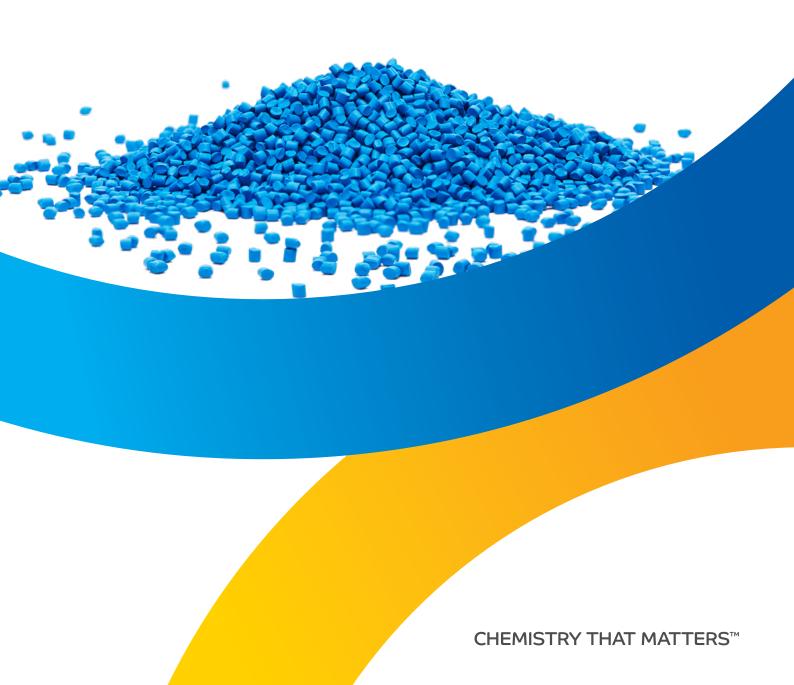


QUALITY+ PERFORMANCE

POLYMER PRODUCT CATALOGUE



HDPE (High-Density Polyethylene)

| Process | Grade | MI, g/10 min | Density, g/cm³ | Typical Application | Characteristics |
|-----------------|---------------------|--|-----------------------------|--|--|
| | | ASTM D-1238 (* ISO 1133) | ASTM D-1505 (# ISO 1183) | - | |
| Blown Film | F00952 | 0.05 (MI _{2.16}) 9 (MI ₂₁) | 0.952 | Bags-on-roll, T-shirt bag, Shopping bag | Excellent processability, mechanical strength & rigidity J - Grade with |
| | FJ00952/ F00952J | 0.05 (MI _{2.16}) 9 (MI ₂₁) | 0.952 | - | TNPP free additive |
| | F01552 | 0.15 (MI _{2.16}) 16 (MI ₂₁) | 0.952 | Strong strength millinery & Notion bags, deep freeze bags | Excellent processability & drawdown |
| | F04660 | 0.7 (MI _{2.16}) 46 (MI ₂₁) | 0.961 | Core-layer in co- extruded film | Low gel, excellent water vapor barrier property, high stiffness & good processability |
| Blow Molding | ICP4507S | 6.0 (MI _{21.6}) | 0.945 | Intermediate Bulk Containers (IBC) | Good impact resistance Superior ESCR Good flow ability Broad molecular wright distribution |
| | BM1052J | 0.38 (MI ₅) 10 (MI ₂₁) | 0.952 | Jerry Cans | Excellent ESCR & Process ability mechanical strength |
| | B5428 | 0.3 | 0.954 | Small and medium size containers for household and industrial chemicals | High stiffness Good impact strength Good Environmental Stress-Cracking Resistance (ESCR) |
| | B5429 | 0.3 (MI _{2.16}) 29 (MI ₂₁) | 0.954 | Industrial liner | Good processability, ESCR & mechanical properties |
| | B5429A | 0.3 (MI _{2.16}) 29 (MI ₂₁) | 0.954 | Container for detergents, cosmetics and others | Antistatic grade to prevent dust contamination for better appearance |
| | B4660 | 46 (MI ₂₁) | 0.961 | Bottles for milk, fruit juice & dairy products | A homopolymer with Low smell & odor and It is primarily designed for imparting high rigidity, toughness and good processability |
| | B4660AB | 0.7 (MI _{2.16}) 46 (MI ₂₁) | 0.961 | Drinking water bottle | A homopolymer with Outstanding organoleptic properties and It is primarily designed for imparting high rigidity, toughness and good processability. |
| | BM6246LS | 0.7 (MI _{2.16}) 46 (MI ₂₁) | 0.961 | Bottles for milk, fruit juice & dairy products | A homopolymer and It is primarily designed for imparting high rigidity, toughness and good processability These unique properties offer the possibility to reduce weight at very good top load strength. This grade also is intended to meet customer specifications in respect of purity, healthiness and organoleptics |

HDPE (High-Density Polyethylene)

| Process | Grade | MI, g/10 min | Density, g/cm³ | Typical Application | Characteristics |
|-------------|---------|-----------------------------|-----------------------------|--|--|
| | | ASTM D-1238 (* ISO 1133) | ASTM D-1505 (# ISO 1183) | | |
| Molding M4 | M40053S | 4 (MI _{2.16}) | 0.953 | Bottle cap, case, crate, tray, pail, dust bin, shipping containers & | High stiffness & toughness Good ESCR properties Contains UV stabilizer |
| | M40055S | 4 (MI _{2.16}) | 0.955 | housewares | Good Impact Resistance Good ESCR Good Flow ability Low Warpage |
| | CC453 | 4 (MI _{2.16}) | 0.953 | - | Good mechanical, ESCR & organoleptic properties |
| | CC860 | 7 (MI _{2.16}) | 0.957 | - | Low warpage Excelent ESCR Good flow ability |
| | M40060 | 4 (MI _{2.16}) | 0.960 | | Good toughness & rigidity |
| | M40060S | 4 (MI _{2.16}) | 0.960 | | Contains UV stabilizer |
| | M80054 | 7 (MI _{2.16}) | 0.954 | Caps and closures | Easy processing High rigidity Good impact strength |
| | M80063S | 8 (MI _{2.16}) | 0.964 | | Good rigidity, toughness and warp resistance Good Flow ability |
| | M80064 | 8 (MI _{2.16}) | 0.964 | | High toughness & rigidity, low warpage |
| | M80064S | 8 (MI _{2.16}) | 0.964 | | Contains UV stabilizer |
| | M200050 | 17 (MI _{2.16}) | 0.954 | Crates and Molded cases & Trash cans and lids | Easy processing High rigidity Good impact strength |
| | M200056 | 20 (MI _{2.16}) | 0.956 | House wares, closure, | Good flow ability and high stiffness |
| - | M300054 | 30 (MI _{2.16}) | 0.954 | caps, cup, lamitube shoulder | |

Multimodal HDPE

| Process | Grade | | Density, g/cm³ | Typical Application | Characteristics |
|-------------------|---------|--|-------------------|---|--|
| | | ISO 1133 | ISO 1183 | _ | |
| Pipe Extrusion | P6006 | 0.23 (MI ₅) 6.2 (MI ₂₁) | 0.959 | Gas, water, sewage pipes, and corrugated & spiral pipes | Black, PE 100, Multimodal, pressure pipe & excellent stress crack resistance properties (ESCR) |
| | P6006N | 0.23 (MI ₅) 6.2 (MI ₂₁) | 0.949 | Gas, water, sewage pipes, and corrugated & spiral pipes | Natural, PE 4710, Multimodal, & excellent stress crack resistance properties (ESCR) |
| | P6006NA | 0.23(MI ₅) 6.2(MI ₂₁) | 0.949 | _ | Natural, Multimodal, & excellent stress crack resistance properties (ESCR) |
| | P6006AO | 0.23 | 950 | Gas pressure pipes | Orange, Multimodal, Designed to be PE100 pressure pipe & excellent stress crack resistance properties |

Multimodal HDPE

| Process | Grade | MI, g/10 min | Density, g/cm³ | Typical Application | Characteristics | |
|--------------------------------------|--------------------|--|-------------------|--|---|--|
| | | ISO 1133 | ISO 1183 | | | |
| Pipe Extrusion | P4808N | 0.23 (MI ₅) 6.2 (MI ₂₁) | 0.949 | Non-Pressure pipe applications such as irrigation, cable conduits, corrugated & | Natural, Multimodal, & excellent stress crack resistance properties (ESCR) | |
| | P4808NA | 0.23(MI ₅) 6.5(MI ₂₁) | 0.949 | gravity pipe segments. | Natural, Multimodal & excellent stress crack resistance properties | |
| | P5305N | 4.5 (MI ₂₁) | 0.953 | | | |
| | P5307N | 7 (MI ₂₁) | 0.953 | _ | | |
| | P5616N | 16 (MI ₂₁) | 0.956 | | | |
| | P6006AD | 0.23 (MI ₅) 6.4 (MI ₂₁) | 0.959 | Pressure pipes for portable water, gas, sewerage and other liquids | Black, PE112 (class MRS 11.2 MPa) specially designed for pressure pipe application. It delivers exceptional processing performance | |
| | P6006LS | 0.23 (MI ₅) 8 (MI ₂₁) | 0.960 | Pressure pipes for portable water, gas, sewage. Useful for large-diameter pipes and pressure pipes with low standard dimension ratio (SDR) | Black, PE 112, Multimodal, delivers exceptional low sag performance Log sagging grade, particularly for large diameter pipes | |
| | P4200RT | 0.45 (MI ₅) 9.5 (MI ₂₁) | 0.947 | Underfloor heating and multilayer pipes for heating and plumbing. | Excellent stress crack resistance properties (ESCR) combined with very good long-term hydrostatic strength, high heat & extremely high extraction stability | |
| | P1600A | 0.43 | 890 | Abrasive slurry transportation pipe | Superior abrasion resistance, excellent chemical and corrosion resistance, easy processing ability, and good compatibility with HDPE pipes | |
| Blown Film | F00851/ F00851A | 0.30 (MI ₅) 9 (MI ₂₁) | 0.952 | Grocery sacks, shopping bags, refuse bags, thin films for bag | Good processability, High film strength & stiffness | |
| | F10750 | 0.22 (MI ₅) 7.5 (MI ₂₁) | 0.950 | on roll, wrapping film | | |
| | FI1157/ FI1157A | 0.35 (MI ₅) 11 (MI ₂₁) | 0.957 | | | |
| Blow Molding | B5308 | 8 (MI _{21.6}) | 0.953 | Floating barrel and storage tanks | Multimodal grades Good ESCR Stiffness & process ability | |
| | B5822 | 1.2 (MI ₅) 22 (MI ₂₁) | 0.958 | Containers for consumer goods, detergents up to 5 L | | |
| | B1054 | 0.45 (MI ₅) 9.5 (MI ₂₁) | 0.954 | Standard Jerry cans, food contact approved MBM containers up to 30L | Multimodal Grades, Good ESCR, Stiffness & processability | |
| | B5403 | 2.6 (MI ₂₁) | 0.954 | TH & OH Standard drums for packaging dangerous chemicals up to 220L. Food grade approved | | |
| | B5428 | 0.3 | 0.954 | Small and medium size containers for household and industrial chemicals | High stiffness Good impact strength Good Environmental Stress- Cracking Resistance (ESCR) | |
| Injection/ Compression Molding | CC027SL | 0.8 (MI _{2.16}) | 0.953 | Highly carbonated drinks & light closures | Contains slip agent Weight reduction, excellent mechanical performance & compliance with food safety | |
| | CC027C | 0.8 (MI ₂₁) | 0.954 | Highly carbonated drinks & light closures | Weight reduction, excellent mechanical performance & compliance with food safety | |
| | M80060 | 8 (MI _{2.16}) | 0.960 | Crates and Molded cases, Housewares & Industrial pails | Easy to process Good rigidity, toughness and warp resistance Good Flow ability | |

LLDPE (Linear Low-Density Polyethylene)

| Process | Grade | MI, g/10 min @190oC, 2.16kg | Density, g/cm³ | Typical Application | Characteristics |
|------------|--|---|--|---|--|
| | | ASTM D-1238 | ASTM D1505/ D4883 | | |
| Blown Film | 518N/NJ | 0.5 | 0.918 | Heavy duty film, construction film | High strength & puncture resistance, J-TNPP free No slip & antiblock |
| | 118WJ | 1.0 | 0.918 | Frozen food, carrier | High slip & high antiblock |
| | 118LJ | 1.0 | 0.918 | bags, Garbage bags, Agriculture film, shipping sacks, drip | Medium slip & high antiblock |
| | 118ZJ | 1.0 | 0.918 | laterals | Medium slip & medium antiblock |
| | 118NJ | 1.0 | 0.918 | | Without slip & antiblock |
| | produce bags, liners, carrier bags, garbage bags, agricultural films Multilayer film for food | bags, frozen food bags, stretch wrap film, | Good puncture resistance, high tensile strength and good hot tack properties | | |
| | | | Grade contains Slip & Antiblock, Good puncture resistance, high tensile strength and good hot tack properties. | | |
| | 120WJ/ 121WJ | 1.0 | 0.918 | High clarity thin film, laundry bags, bread bags | High clarity. High slip &antiblock |
| | 122NJ | | | | |
| | 122WJ | | | | |
| | 118WJ | 2.0 | 0.918 | General purpose film, | High slip & high antiblock |
| | 128NJ | 2.0 0.918 garment bag, garbage bag, laminated and coextruded film | bag, laminated and | Without slip &antiblock | |
| | 219ZJ | | | | |
| | 219NJ | | | | |
| | 222WJ | | | | |
| | 6821NJ | 0.8 | 0.921 | Heavy duty shipping sacks, lamination films, Ice & frozen food bags, agricultural films, stretch wrap films | Fractional melt index hexene copolymer High toughness & puncture resistance and good sealing characteristics and tear resistance |

LLDPE (Linear Low-Density Polyethylene) (Cont)

| Process | Grade | MI, g/10 min @190oC, 2.16kg | Density, g/cm³ | Typical Application | Characteristics |
|-----------------|---------|--------------------------------------|-------------------------|--|--|
| | | ASTM D-1238 | ASTM D1505/ D4883 | | |
| Cast Film | 218B/BJ | 2 | 0.918 | Cling film, Stretch films for manual and pallet wrap, melt embossed films and other general purpose applications | Good thermal stability, optical property, puncture resistance, J-TNPP free |
| | 222NJ | 2.2 | 0.921 | Hand and pallet stretch wrap film Wire & Cable Sheathing | Optimum thermal stability. Excellent transparency and good toughness properties |
| | 318B/BJ | 2.8 | 0.918 | Cling film, Stretch films for manual and pallet wrap, melt embossed films and other general purpose applications | Good thermal stability, optical property, puncture resistance, J-TNPP free |
| | 6318BJ | 2.8 | 0.918 | Pellet wrap (pre- stretch), high performance draw down films and other general purpose applications where high strength is required | hexene comonomer, excellent optical properties, toughness, puncture resistance and tear strength |
| | 319BJ | 3.0 | 0.918 | Stretch wrap film, produce bags, liners, Multilayer film for food & non-food packaging | Optimum thermal stability. Good puncture resistance, high tensile strength and elongation properties |
| | 230BJ | 3.1 | 0.922 | | Optimum thermal stability, Good flow characteristics for easy Processing Excellent transparency and toughness. |
| Wire & Cable | 318CNJ | 2.8 | 0.918 | LV insulation, Telecom/ LV jacketing | Via Silane X-lining |
| | 318CNJ | 2.8 | 0.918 | One-step or two-step | Good mechanical, electrical |
| | 324CNJ | 3.6 | 0.924 | silane cross-linkable low voltage cable | properties & good cross- linking performance |
| | 128CNJ | 1.0 | 0.928 | LV and communication cable jacketing | |
| Injection | M200024 | 20 | 0.924 | Closure, cap, lids, | High flow ability |
| Molding | M500026 | 50 | 0.926 | lamitude shoulder | |

LLDPE (Linear Low-Density Polyethylene) (Cont)

| Process | Grade | MI, g/10 min @190oC, 2.16kg | Density, g/cm³ | Typical Application | Characteristics |
|-----------------|----------|--------------------------------------|-------------------------|---|---|
| | | ASTM D-1238 | ASTM D1505/ D4883 | | |
| Roto Molding | R50035 | 5 | 0.935 | General purpose rotomoulding primarily for middle and inner layers | Good process ability & mechanical properties, non- UV stabilized grade |
| | R50035E | 5 | 0.935 | Rotational molding of water tanks, industrial and agricultural tanks and containers | Good mechanical properties. Contains UV stabilizer |
| | R40039E | 3.5 | 0.939 | Rotational molding of large water tanks, large industrial and agricultural tanks and containers | Excellent mechanical properties, high rigidity, toughness, good impact strength, low warpage, excellent surface finish. UV-stabilized |
| Compound | RG50035 | 5 | 0.935 | Masterbatch/ compounding | Powder for compounding with pigments, excellent for inner foam layer |
| | MG200024 | 20 | 0.924 | | Powder form, stabilized, |
| | MG500026 | 50 | 0.926 | | high flowability |
| | 318B | 2.8 | 0.918 | | Granule, silane compound |
| Pipe | P438J | 0.4(MI _{2.16} | 0.938 | Cylindrical and tape drip irrigation pipes | Excellent process ability with a high level of consistency; Exceptional mechanical properties and stress crack resistance |

LDPE (Low-Density Polyethylene)

| Process | Grade | MI, g/10 min @190oC, 2.16kg | Density, g/cm³ | Typical Application | Characteristics |
|------------|------------------------------------|---|-------------------|---|--|
| | | ASTM ASTM D-1238 D-1505 ISO 1133 ISO 1183 | | _ | |
| Blown Film | HP0321NN | 0.25 | 0.921 | Heavy-duty bags, industrial shrink films, construction and agricultural films. | Good combination of processability, stiffness and physical properties |
| | HP0322NN/ HP0323NN | 0.3 | 0.922 | Heavy-duty film, shrink film, agricultural film, Bags & pouches | Excellent puncture resistance & shrinkage Without slip & antiblock |
| | HP0722N | 0.7 | 0.922 | Med. Duty bags, Agri film, shopping bags, shrink film | No/med slip, no/low AB |
| | HP0724NN | 0.75 | 0.924 | Lamination films, Collation shrink, Shopping bags, Garbage bags. Food packaging, | Excellent processability and draw down Good physical properties in blends with LLDPE |
| | HP0723JN | 0.75 | 0.923 | Agricultural films. | Grade contains Slip & Antiblock. Excellent processability and draw down Good physical properties in blends with LLDPE |
| | HP0823NN/ JN | 0.8 | 0.923 | | No/med slip, no/med AB |
| | HP2022NN/ JN HP2023NN/ JN | 2.0 | 0.922/0.923 | Light produce bags, Textile bags, GP bags with good optical | No/med slip, no/med AB |
| | HP2025JN | 2.0 | 0.925 | Light-produce bags. Textile packaging. General purpose bags. Hygiene films. Food packaging films. | Grade contains Slip & Antiblock. High clarity resin designed for clarity over wraps applications Excellent processability and drawdown Superior optical properties and excellent tensile and tear strength |
| | HP2025NN | 2.0 | 0.923 | Foam. Bubble film. General purpose blown film. | Excellent performance in cast film, foam, blown film and bubble film extrusion Good toughness and impact properties |

LDPE (Low-Density Polyethylene)

| Process | Grade | MI, g/10 min @190oC, 2.16kg | Density, g/cm³ | Typical Application | Characteristics | |
|-----------------------|-----------------------|--------------------------------------|----------------------------|---|---|--|
| | | ASTM D-1238 ISO 1133 | ASTM D-1505 ISO 1183 | | | |
| Blown Film | HP4025ZN | 3.5 | 0.923 | Light produce bags. Textile packaging. High clarity applications. | Grade contains Slip & Antiblock. Good mechanical properties and high optical properties. Good drawdown properties and excellent processability. | |
| | HP4023WN | 4.0 | 0.923 | Laundry bags, high | Med slip, high AB | |
| | HP4024WN/ JN | 4.0 | 0.924 | clarity produce bags, high clarity thin film application | Med slip, high AB/no slip, no AB | |
| | HP2027NN | 2.0 | 0.927 | Thin shrink film, lamination film, pkg. film for food & Industrial goods, bags & pouches | No slip, no AB/med. Slip, low AB | |
| | HP4027NN/ JN | 4.0 | 0.927 | Thin film for textile pkg., high clarity laundry bags, GP film, bread bags, high speed automatic pkg. lines | No slip, no AB/med. Slip, low AB | |
| Injection Molding/ | HP20020 | 20 | 0.920 | Materbatch & compounds, lids | Available in granules | |
| Masterbatch | HP7022 | 7 | 0.922 | Lids, caps & closure | Available in granules | |
| Foam | HP4023WN | 4.0 | 0.923 | LDPE foam | Med slip, med AB | |
| Applications | HP4024WN | 4.0 | 0.923 | | Low slip, high AB | |
| | HP2022NN/ HP2023NN | 2.0 | 0.923 | | No slip, no AB | |
| | HP2022JN/ HP2023JN | 2.0 | 0.923 | | Med. Slip, low AB | |
| | HP2027NN | 2.0 | 0.927 | | Low slip, no AB/no slip, no AB | |
| | HP4027NN | 4.0 | 0.927 | _ | Med. Slip, low AB | |
| | HP4024NN | 4.0 | 0.923 | _ | No slip, no AB | |
| Wire and Cable | HP2022NN/ HP2023NN | 2.0 | 0.922 | Low voltage insulation (via silane X-linking) | | |

LDPE (Low-Density Polyethylene)

| Process | Grade | MI, g/10 min @190oC, 2.16kg | Density, g/cm ³ | Typical Application | Characteristics | |
|----------------------|-----------|--------------------------------------|-------------------------------|---|--|--|
| | | ASTM D-1238 ISO 1133 | ASTM D-1505 ISO 1183 | | | |
| Foam Application | HP0722NDF | 0.7 | 0.922 | Packaging, Construction, Automotive, Footwear, Sports & Leisure | SABIC® LDPE HP0722NDF is a grade typically used in foam applications. It is without slip and anti-block additives. This grades is ideally suitable for foaming processes using both physical and chemical blowing agents | |
| | HP0824NDF | 0.8 | 0.924 | | SABIC® LDPE HP0824NDF is a grade typically used in foam applications. It is without slip and anti-block additives. This grades is ideally suitable for crosslink- and non-crosslink foaming processes using both physical and chemical blowing agents. | |
| | HP2022NDF | 2 | 0.922 | | SABIC® LDPE HP2022NDF is a grade typically used in foam applications. It is without slip and anti-block additives. This grades is ideally suitable for foaming processes using both physical and chemical blowing agents | |
| | HP2024JDF | 2 | 0.924 | | SABIC® LDPE HP2024JDF is a grade typically used in foam applications. It is with slip and anti-block additives. This grades is ideally suitable for crosslink- and non-crosslink foaming processes using both physical and chemical blowing agents | |
| | HP2024NDF | 2 | 0.924 | | SABIC® LDPE HP2024NDF is a grade typically used in foam applications. It is without slip and anti-block additives. This grades is ideally suitable for crosslink- and non-crosslink foaming processes using both physical and chemical blowing agents | |
| Extrusion Coating | 7019EC | 7.0 | 919 | Extrusion coating | Low neck-in, Good adhesion on Paper, Al-Foil & woven fabric | |

EVA

| Process | Grade | MI, g/10 min Vinyl content Density, g/cm³ ASTM D-1238 ISO 1133 D-1505 ISO 1183 | Typical Application | Characteristics | | |
|---------------------|--------|--|---------------------|-----------------|---|--|
| | | | ISO 8985 | D-1505 | _ | |
| Foam Application | 2518DF | 2.5 | 18% | 0.94 | Foam (foorwear, sports, and leisure), durable bags, and sealants | Used in foam applications Without slip and anti-block additives It is with thermal stabilizer Suitable for foaming process using both physical and chemical blowing agents |

SUPEER (Metallocene Polyethylene)

| Process | Grade | Melt Flow Rate, (190°C, 2.16kg) | Density (g/cm³) | Typical Applications | Characteristics |
|------------|---------|---------------------------------------|--------------------|--|---|
| Blown Film | , | • C8 comonomer, bimodal | | | |
| | 8115(L) | 1.1 | 0.915 | freezer bag, liquid pouch, heavy duty bag, industrial liner, agriculture film, stretch hood, surface protective film | Excellent mechanical properties (dart impact, tear and puncture) and optical properties Excellent sealability and processability Superior organoleptic Grade name with suffix L contains slip & antiblock agents |
| Cast Film | 8315 | 3.0 | 0.915 | Stretch wrap film, | • C8 comonomer, bimodal |
| | 8318 | 3.0 | 0.918 | — silage film — | Excellent processability and organoleptic (very low odor, smell, volatiles) Excellent mechanical and optical properties |

COHERE (Polyolefin Plastomer)

| Process | Grade | Melt Flow Rate, (190°C, 2.16kg) | Density (g/cm³) | Typical Applications | Characteristics |
|------------|---------|--|--------------------|---|--|
| _ | 8102(L) | 1.0 | 0.902 | Sealing layer of advanced flexible | C8 comonomer Exceptional heat sealing properties (lower) |
| | 8170D | 1 | 0.868 | packaging (meat, cheese, dry foods – cookies, chips, cereal, liquid, stand-up pouch and otc.) perfect scaling solution | heat seal initiation temperature, excellent hot tack and heat sealing strength) where the seal initiation temperature, excellent hot tack and heat sealing strength) Very good optical properties and toughness trequirement for Grade name with suffix L |
| Cast Film | 8402 | 3.5 | 0.902 | for low sealing temperature and high speed FFS packaging line and very strict requirement for packaging reliability and integrity | |
| | 8570D | 5 | 0.868 | Sealant layer in multi-layer | Heat-sealing properties, |
| Blown Film | 8170D | 1 | 0.868 | film; Cling layer in stretch wrap film; Adhesive layer in surface protect film. | clarity, toughness, flexibility and elasticity. It has strict gel control to meet high quality film |

SABIC® POLYOLS PORTFOLIO

| Grade | Hydroxyl Number (mg KOH/g)* | Viscosity (mPa.s) | Typical Properties / Applications |
|---------------|-----------------------------|----------------------|--|
| POLYOL 0434 | 32.3 - 35.6 | 415 - 455 | High reactivity, high resilience (HR) flexible molded foams, semi-flexible molded foam, NVH (noise, vibration, harshness) molding, formulating (systems) and specialty foams for interior trim and seating |
| POLYOL 0548 | 46 - 50 | 650 - 750 | General purpose polyol, flexible slabstock foams ranging |
| POLYOL 0656 | 54.5 – 58.5 | 550-650 | from low to high density |
| POLYOL 1127 | 27 - 29 | 1060 - 1200 | High reactivity, high resilience flexible molded foams with TDI, TDV PMDI blends or MDI, semi-rigid integral skins and cold cure MDI foams |
| POLYOL 1132 | 30.5 – 34.5 | 1050-1250 | High resilience flexible molded foams for seating and interior foam, high load bearing and dual hardness foams, a broad range of semi-flexible molded foam |
| POLYOL 1529 | 27.5 – 31.5 | 1400-1600 | High resilience (HR) and combustion modified high resilience (CMHR) flexible slabstock |
| POLYOL 0842T1 | 39.5 – 45 | 900-1300 | Styrene acrylonitrile-based (SAN) copolymer polyol with |
| POLYOL 0842T2 | 39.5 – 45 | 900-1300 | 15% solid content, high load-bearing flexible slabstock foams |
| POLYOL 0844T1 | 42-46 | 800-1050 | Styrene acrylonitrile - based (SAN) copolymer polyol with |
| POLYOL 0844T2 | 42-46 | 800-1050 | 10% solid content, high load - bearing flexible slabstock foams |
| POLYOL 1339T1 | 35.5 – 40.5 | 1350-1750 | Styrene acrylonitrile - based (SAN) copolymer polyol with |
| POLYOL 1339T2 | 35.5 – 40.5 | 1350-1750 | 25% solid content, high load - bearing flexible slabstock foams |

Please refer to safety data sheet (SDS) separately for information on EHS general guidelines and precautions during handling and storage of SABIC® POLYOLS on www.SABIC.com

SABIC® ISOCYANATES PORTFOLIO

| Grade | Isocyanate (NCO) content (% weight)* | Viscosity (mPa.s) | Typical Applications |
|----------|---|-------------------|---|
| MDI 2031 | 30-32 | 160-240 | Polymeric MDI. Foamed and non-foamed rigid, viscoelastic and flexible applications suitable for the production of foamed and non foamed rigid, viscoelastic and flexible applications |
| TDI 0380 | 48 | 3 | Acidity of 40 ppm, well suited for use in automotive seating, furniture applications, mattress cushioning, specialty foams, coatings, adhesive, sealants and prepolymers |

Please refer to safety data sheet (SDS) separately for information on EHS general guidelines and precautions during handling and storage of SABIC® POLYOLS on www.SABIC.com

SABIC® PG PORTFOLIO

| Grade | Name | Applications |
|------------------------|-----------------------------------|---|
| SABIC® PGI | Propylene Glycol Industrial Grade | SABIC®PG is intended for use as a raw material in the production of saturated and unsaturated polyester resins. It may also be employed as a mining chemical, cement-grinding additive, initiator in the synthesis of polyether polyols and other industrial applications |
| SABIC® PGT | Propylene Glycol Technical Grade | SABIC® PGT is intended for use as a raw material in the production of saturated and unsaturated polyester resins. It may also be employed as a mining chemical, cement-grinding additive, initiator in the synthesis of polyether polyols and other industrial applications |
| SABIC® DPG | Dipropylene Glycol Regular Grade | A solvent coupling agent and chemical intermediate used in: • For making dipropylene glycol dibenzoate for plasticizers, and in making dipropylene glycol diacrylate for radiation cured resin formulations. • As a reactant in unsaturated polyester resins to add flexibility and hydrolytic stability to the finished resin. • An initiator for urethane polyol synthesis using epoxides, and for the polyol in rigid polyurethane foams. • In brake fluid formulations, cuttings oils, textile lubricants, printing inks, coatings, industrial soaps. |
| SABIC [®] TPG | Tripropylene Glycol Regular Grade | A versatile chemical intermediate and solvent used in: • Used in initiators for urethane polyol synthesis and as a component in some polyurethane foam systems. • Its broad solvency makes it an excellent choice as a solvent. it is used in ink removal creams. • Used in textile soaps and lubricants, cutting oil concentrates, and similar products. • For personal care applications, the low toxicity, non-irritating nature, solvency and compatibilizing power of TPG, are important characteristics in applications such as stick deodorants. |

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SABIC® PO PORTFOLIO

| Grade | Name | Applications |
|-----------|-----------------|---|
| SABIC® PO | PROPYLENE OXIDE | SABIC® PO is a transparent and highly-reactive material, produced through epoxidation reaction with propylene. |
| | | SABIC® PO is a base material in the manufacture of Polyol (automobile, furniture appliance, and building insulating materials), Propylene Glycol (cosmetics, fibers), Propylene Glycol Ether (detergent), Isopropanol Amines, Fumigant, Synthetic Lubricants, Synthetic elastomer (homopolymer) and Solvents. |

Please refer to safety data sheet (SDS) separately for information on EHS general guidelines and precautions during handling and storage of SABIC® POLYOLS on www.SABIC.com

PP Homopolymer

| Process | | Grade | MI, g/10 min | Density, Kg/m³ | Typical Application | Characteristics |
|-------------------|-----------------|---------|----------------------------|----------------------------|--|--|
| | | | ASTM D-1238 ISO 1133 | ASTM D-1505 ISO 1183 | -1505 | |
| Raffia Extrusion | | 5051P | 2.2 | 905 | woven sacks, woven fabric, monofilament, box strap, rope & straw. | Excellent mechanical properties & low water carryover. |
| | | PP500P | 3 | 905 | Woven bag, FIBC, rope & twines, carpet backing, geotextiles & concrete reinforcement | Consistent process ability, good mechanical properties |
| | | 5001P | 3.0 | 905 | woven sacks, woven fabric, | Excellent mechanical properties & |
| | | 5061P | 4.0 | 905 | monofilament, box strap, rope & straw. | low water carryover |
| | | PP506P | 4.8 | 905 | Low denier tapes, woven bags, carpet backing & concrete reinforcement | Good high line speed process ability, good mechanical properties |
| Fiber Extrus | Fiber Extrusion | | 12 | 905 | Sewing thread , geotextiles, staple fiber | Good process ability, spin ability & gas fading resistance |
| | | PP518A | 25 | 905 | BCF, CF & SF for carpet pile & upholstery | Consistent process ability, thread line stability, good gas fading resistance |
| | | PP518P | 25 | 905 | | |
| | | PP5161A | 3.5 | 905 | Geotextiles | High Tenacity and Good Processability |
| | | PP512A | 25 | 905 | woven sacks lamination | Consistent process ability, thread line stability, color consistency & gas fading resistance |
| | | PP511A | 25 | 905 | Spunbond nonwoven fabric | Consistent process ability, thread line stability, color consistency & gas fading resistance |
| | | PP519A | 35 | 905 | for diaper, filters & hygienic products | |
| Film Extrusion | IPP | PP520L | 10 | 905 | Garment & textiles bag, magazine covers, food packaging | Good optical properties & process ability |
| | ВОРР | PP521P | 3 | 905 | Core layer in co-extruded | Excellent optical properties, high |
| | | PP5211P | 3.3 | 905 | - BOPP film, plain BOPP film | tensile strength, metalizable |
| | | PP524P | 2 | 905 | _ | Excellent optical properties, very high tensile strength, metalizable |
| | | P5241P | 2.2 | 905 | Food bags, Synthetic paper, heat sealable barrier packaging film | Films exhibit excellent optical, mechanical and moisture barrier properties, suitable for metallization. |
| | CPP | PP526P | 8 | 905 | Core layer in co-extruded CPP film, plain CPP film | High gloss & clarity, high melt strength, metalizable |
| | | | | | | |

PP Homopolymer

| Process | Grade | MI, g/10 min | Density, Kg/m³ | Typical Application | Characteristics |
|----------------------|---------|----------------------------|----------------------------|--|---|
| | | ASTM D-1238 ISO 1133 | ASTM D-1505 ISO 1183 | - | |
| Thermoforming | PP522K | 3 | 905 | Cup, trays, lids & various containers | High stiffness, exceptional clarity, good dimensional stability |
| | PP528K | 3 | 905 | Cup, trays, lids & various containers | High stiffness, good clarity, good dimensional stability |
| | PP5271K | 3 | 905 | Suitable for the production of high transparency cups, trays, lids and various containers with high stiffness. | Very high stiffness, very good clarity, very high heat distortion temperature, very good dimensional stability, good processability and fast molding cycle. |
| Injection Molding | PP570P | 8 | 905 | Household articles | |
| | PP5701P | 6 | 905 | Garden furniture & rigid | - |
| | PP5702P | 9 | 905 | - parts | Consistent process ability, good gloss & dimensional stability |
| | PP5703P | 12 | 905 | Household articles, caps & | |
| | PP575P | 11 | 905 | closures, containers, toys | |
| | 5705P | 15 | 905 | furniture, housewares, caps & closures, containers and toys. | High stiffness, good heat resistance and good flow characteristics |
| | PP5780P | 25 | 905 | Household articles, toys, thin wall packaging, caps & closures | Consistent process ability, good gloss & dimensional stability |
| | PP5707N | 25 | 905 | Housewares, thin wall packaging, caps & closures & garden furniture | Consistent process ability, fast molding cycle, good gloss & clarity, high stiffness |
| | PP579S | 47 | 905 | Housewares, thin wall packaging, Appliances, caps & closures | Low warpage, high lot to lot consistency, high stiffness, outstanding flowability & high gloss. |
| Compounding | PP591A | 6 | 905 | Automotive compounding applications where high rigidity and good thermal | Medium flowability, high stiffness & formulated with dedicated automotive additive package. |
| | PP595A | 47 | 905 | - characteristics are required | High flowability, high stiffness & formulated with a dedicated automotive additive package |

PP Random Copolymer

| Process | Grade | MFR, g/10min | Density | Typical Application | Characteristics | |
|----------------------|--------------------|--------------|---------|---|--|--|
| | | ASTM D-1238 | Kg/m³ | | | |
| Cast Film | PP621P | 8.0 | 898 | Lamination film | Good processability | |
| | PP622L | 8.0 | 898 | Cast film | Good processability, low COF | |
| Injection Molding | QR6701K 10 | | 898 | Clear housewares & packaging items, caps & closures & ISBM bottles | Consistent processability, good stiffness, exceptional clarity, | |
| | QR6731K | 25 | 898 | Clear housewares items, caps & closures, food containers, ISBM bottles & CD boxes | lower energy consumption & less cycle time due to low processing temperatures | |
| | QR6711K | 45 | 898 | Clear thin wall containers & boxes, housewares, caps & closures | Consistent processability, good stiffness, exceptional clarity, low warpage, high flowability, lower energy consumption & less cycle time due to low processing temperatures | |
| Pipe Extrusion | VESTOLEN P 9421 | 0.3 | 898 | Hot & cold applications | Good stiffness, excellent chemical & heat stability | |

PP Impact Copolymer

| Process | Grade | MI, g/10min | Density, Kg/m³ | Typical Application | Characteristics |
|----------------------|------------|-------------------------|-------------------------|--|--|
| | | ASTM D-1238 ISO 1133 | ASTM D-1505 ISO 1183 | | |
| | 36MK10 | 5.5 | 905 | containers, battery, furniture & general- purpose items. | Nucleated, balanced impact and stiffness. |
| Injection Molding | PP56M65 | 7.0 | 905 | Battery cases, pails & containers, crates & boxes | Good heat aging resistance, high impact resistance & low warpage tendency |
| | 37MK10 | 9 | 905 | Crates, electrical appliances, thin wall applications and industrial applications | Nucleated, good impact high stiffness and good heat stability. |
| | PP57MNK10 | 12 | 905 | Garden furniture, housewares, pails & containers, crates & boxes | Medium flow properties, low warpage, high impact resistance |
| | PP48MK40 | 16 | 905 | General purpose injection molding articles, pails & containers, housewares & garden furniture | Medium flow properties, good impact resistance & good stiffness |
| | PP57MNK40 | 12 | 905 | Pails, containers, crates & boxes | Low dust attraction, high impact resistance, low warpage |
| | PP49MK45 | 21 | 905 | Housewares, garden furniture, toys & thin walled containers | Medium flow properties, good impac- resistance & high stiffness |
| | 310MK10 | 24.5 | 905 | Containers, battery, furniture & general-purpose items. | Balanced impact and stiffness. |
| | 310MK40 | 24.5 | 905 | crates, pails & appliance components. | It contains anti-static agent Balanced impact and stiffness |
| | 312MK10 | 39 | 905 | Crates, electrical appliances, thin wall and industrial products. | Balanced impact and stiffness. |
| | 312MK40 | 39 | 905 | crates, electrical appliances, thin wall and industrial products. | Antistatic , Balanced impact and stiffness. |
| | PP412MK49 | 45 | 905 | Thin walled injection molded articles | High flow properties, good impact resistance & high stiffness |
| | PP413MNK45 | 70 | 905 | Thin walled injection molded articles | Very high flow properties, good organoleptic, good impact resistance & excellent stiffness |
| | PP513MN40 | 70 | 905 | Thin walled injection molded articles | Very high flow properties, excellent impact resistance & good stiffness |

PPC (Polypropylene Compound)

| Process | Grade | MI dg/min | Density (Kg/m³) | Typical Application | Characteristics |
|----------------------|----------|--------------|--------------------|--|---|
| Injection Molding | 15T1020 | 7 | 1040 | Auto-Under the bonnet, HVAC, Non-auto: AC fan small appliances, furniture, Housings | 20% talc filled Auto: Good thermal stabilization, high modulus, Non auto: Good flow process ability, High stiffness Vs. unfiled |
| | 15T1030 | 6 | 1150 | Auto Under the | PP, Good chemical resistance 30% talc filled |
| | | | | bonnet, HVAC, | Good thermal stabilization, high modulus, |
| | 17T 1022 | 15 | 1040 | Auto: Under the bonnet applications | 22% talc filled Combined good performance with good processing |
| | 1961 | 35 | - | General applications | 20 % talc filled Good mechanical performance with good processing |
| | 19T 1020 | 18 | 1050 | High flow injection molding applications | 20% talc filled Heat stabilized |
| | 19T1040 | 18 | 1250 | Auto: Complex injection molded parts requiring a very high modulus and very high thermal stability Non-Auto: Appliance, Housing, furniture parts | 40%Talc filled Auto: Very high stiffness and high flow Non-Auto: Good flow and Process ability, high stiffness vs. unfilled PP, High chemical resistance |
| | 31T1010 | 11 | 970 | General purpose applications | 10% talc filled Based on PP copolymer |
| | 3310 H | 25 | 970 | Auto: Under the bonnet applications | 10% talc filled Heat stabilized, Good performance with good processing |
| | 3320 EH | 20 | 1040 | Auto: High temperature and low emission applications | 20% talc filled Higher stiffness and heat ageing performance |
| | 3510H | 12 | 970 | Injection molding general | 10% talc filled Copolymer based. Low density good flow and mechanical properties |
| | 3720E | 18 | 1040 | Auto: Non-aesthetical automotive interior parts | 20% talc filled Excellent stiffness impact ration Low emission and fogging behavior |
| | 37T1020 | 13 | 1040 | Auto: Automotive interior parts door panels and column claddings Non-Auto: Appliance parts, furniture parts | 20%Talc filled Auto: Excellent impact and stiffness balance Non-Auto: Good flow and Process ability, higher impact vs. talc homopolymer PP |

PPC (Polypropylene Compound) (Cont)

| Process | Grade | MI dg/min | Density (Kg/m³) | Typical Application | Characteristics |
|----------------------|---------|--------------|--------------------|---|--|
| Injection Molding | 37T1030 | 13 | 1150 | Auto: Automotive interior parts door panels and column claddings | 30% talc filled Copolymer based composition High flow |
| | 7705 | 22 | 1040 | Auto: Aesthetical automotive interior parts such as instrument panels, door trims, lower and upper dashboard | Talc filled High Scratch resistance, High stiffness, good impact Broad processing window |
| | 7706 | 22 | 1000 | Auto: Aesthetical automotive interior parts such as instrument panels, door trims, lower and upper dashboard | Talc filled High Scratch resistance, High stiffness, good impact Broad processing window |
| | 8500 | 9 | 1000 | Auto: Zero gap automotive bumpers Painted exterior auto applications | 15% talc filled Low density, Excellent impact stiffness balance |
| | 8900P | 20 | 1080 | Auto: Suitable for high demanding applications | Talc Filled: 25% High flow, very high stiffness and impact, Low CLTE, UV stabilized |
| | 8950 | 15 | 1135 | Auto: Painted automotive exterior applications | Talc filled: 30% Good dimensional stability , very high stiffness |
| | 9152 | 14 | 1000 | Auto: automotive interior parts such as instrument panels, door trims, lower and upper dashboard | Talc Filled:15% High Scratch resistance , high stiffness, good impact |
| | 9156 | 25 | 1020 | Auto: Aesthetical automotive interior parts such as instrument panels, door trims, lower and upper dashboard (Ford Interior requirements) | Talc filled: 15% High Scratch resistance , high stiffness, good impact |
| | G3240A | 5 | 1220 | Auto: Under the hood and structural parts Non-auto: Structural parts with high strength requirement | 40% glass filled Auto: chemical coupled glass fibers. Non auto: Higher stiffness, heat resistance, lower cost and density compared to filled PA, superior chemical resistance vs. ABS |
| | G3135X | 1.2 | 1170 | Auto: air intake manifolds | 35% short Glass filled High stiffness, High impact, High stiffness, High heat resistance Chemically coupled glass fibers |

PPC (Polypropylene Compound) (cont)

| Process | Grade | MI dg/min | Density (Kg/m³) | Typical Application | Characteristics |
|----------------------|----------|--------------|--------------------|--|---|
| Injection Molding | G3220A | 17 | 1040 | Auto: Under the hood and structural parts Non-auto: Structural parts with easy processing requirement | 20% glass filled Auto: chemical coupled glass fibers. Non auto: Higher stiffness, heat resistance, lower cost and density compared to filled PA, superior chemical resistance vs. ABS |
| | G32320AE | 12 | 1120 | Auto: Under the hood and structural applications | 30% glass filled Auto: Optimized for low emission values. |
| | | | | Non-auto: Structural parts with low emission requirement | Non auto: Higher stiffness, heat resistance, lower cost and density compared to filled PA, superior chemical resistance vs. ABS |
| | G3230A | 11 | 1130 | Auto: Under the hood and structural applications Non-auto: Structural parts with low emission requirement | 30% glass filled Auto: Low emission values, chemical coupled glass fibers. Combined good performance profile with fast processing. Non auto: Higher stiffness, heat resistance, lower cost and density compared to filled PA, superior chemical resistance vs. ABS |
| | G3230AE | 12 | 1120 | Auto: Under the hood structural applications Non-auto: Structural parts with low emission requirements | 30% glass filled Auto: Low emission values, chemical coupled glass fibers Non auto: Higher stiffness, heat resistance, lower cost and density compared to filled PA, superior chemical resistance vs. ABS |
| | G3230X | 12 | 1120 | Auto: Under-the hood and structural applications | 30% short glass filled Ultra high heat resistance, chemically coupled glass fibers |

FORTIFY (Polyolefin Elastomer)

| Process | Grade | Melt Flow Rate, (190°C, 2.16kg) | Density (g/cm³) | Typical Applications | Characteristics | | | |
|-----------------------|------------|------------------------------------|--------------------|---|--|--|--|--|
| Compounding | C0560 (D) | 0.5 | 0.863 | Impact modification | | | | |
| Foaming, Extrusion | C1055D | 1 | 0.857 | for automotive components (Car | Exceptional toughness, flexibility | | | |
| | C1060 (D) | 1 | 0.863 | bumpers, Auto interiors, | and elasticityExcellent impact | | | |
| | C1070 (D) | 1 | 0.868 | Dashboard, | strength and low | | | |
| | C1080 | 1 | 0.880 | Instrument panel, and Door trims) | temperature ductility • Excellent organoleptic | | | |
| | C1085 | 1 | 0.885 | FootwearWire & cable | and low volatile and migration | | | |
| | C3070 (D) | 3 | 0.868 | • Grafting POE for | High filler loading Light weight Easy processing | | | |
| | C3080 | 3 | 0.880 | Polyamide modification | | | | |
| | C5070 (D) | 5 | 0.868 | _ | | | | |
| | C13060D | 13 | 0.863 | - | | | | |
| | C30070 (D) | 30 | 0.868 | | | | | |

PET (Polyethylene Terephthalate)

| Process | Grade | IV (dl/g) | Typical Applications | Characteristics |
|--|------------|-----------------|--|--|
| Extrusion | HC200 | 0.84 ± 0.02 | Woven tape fabric from which sacks, geotextiles, carpet backing, composites and other products can be made | High I.V. and good mechanical properties |
| Injection Molding | BC211 | 0.76 ± 0.02 | Bottles for water. Noncarbonated bottles & other packaging applications | Low I.V. and low acetaldehyde generation on melting |
| | BC210 | 0.80 ± 0.02 | Bottles for carbonated drinks. General packaging applications | Medium I.V. |
| Injection Molding/ Sheet Extrusion | BC212 | 0.84 ± 0.02 | Bottles for carbonated drinks; Noncarbonated bottles & other packaging applications | High I.V. and low acetaldehyde. Good mechanical properties; high burst strength & extra mechanical strength required in hot countries |
| Injection Molding | PCG PET 60 | 0.60 ± 0.02 | Vacuum Blood Tubes, Petri dishes. | Medium IV, better mechanical strength, thin wall injection molding application Pharmacopoeia approved |
| | PCG PET 80 | 0.80 ± 0.02 | Pharma bottles for syrup and tablet packaging | Medium IV. Pharmacopeia approved |
| | PCG PET 84 | 0.84 ± 0.02 | Pharma bottles for syrup and tablet packaging | High IV. Better mechanical strength, Pharmacopeia approved |
| | | | | |

PVC (Polyvinyl Chloride)

| Process | Grade | K-Value | Typical Applications | Characteristics |
|--|-------|---|---|--|
| Extrusion 67S 67 Pressure and non-pressure pipe profiles Corrugated tubes and conduits | | Very low dust-levelHigh purityHigh bulk densityNarrow particle size distribution | | |
| Extrusion/ Injection Molding & | 57S | Pipe fittings Rigid sheets and film | | Low content of finesHigh tensile propertiesNarrow particle size distribution |
| Calendaring | 70S | 70 | Cable sheathing and wire insulation Flexible film and sheets Flexible profiles & Hoses Flexible articles like shoe soles | Excellent plasticizer absorptionHigh purityLow content of finesGood electrical properties |

General Purpose Polystyrene (GPPS)

| Process | Grade | MI | Density (Ka/m³) | Typical Application | Characteristics |
|----------------------|-------|-----|-----------------|---|--|
| Injection Molding | PS100 | 14 | 1050 | Medium & thin wall thickness articles for Disposable items, office stationery, jewelry boxes | Crystal-like, hard and brittle polymer good flow properties & high clarity. |
| | PS125 | 9.0 | 1050 | Disposable clear injection molding articles for mid and thick wall applications | Crystal-like, hard and brittle polymer medium flow and high clarity. medium vicat and heat deflection temperatures. |
| Extrusion | PS155 | 7 | 1050 | Insulation boards | Medium flow good tensile and flexural strength. high vicat and heat deflection temperatures. |
| | PS160 | 3.3 | 1050 | Insulation boards and food packaging | Crystal-like, hard and brittle material. High molecular weight & high tensile strength; high vicat and heat deflection temperatures |

High Impact Polystyrene (HIPS)

| Process | Grade | MI | Density (Kg/m³) | Typical Application | Characteristics |
|----------------------|-------|----|--------------------|---|---|
| Injection Molding | PS325 | 8 | 1040 | Appliance parts, toys, furniture parts, containers, structural foam applications. | Medium flow characteristics high tensile and flexural strength medium heat deflection and vicat temperatures. |
| Extrusion | PS330 | 4 | 1040 | Food packaging and dairy products. | High impact strength high heat deflection temperature good physical properties. |

Expanded Polystyrene (EPS)

| Process | Grade | Bead Diameter (mm) | Density Range g/cm³ | Typical Application |
|-----------------------------------|-----------|-----------------------|------------------------|---|
| Pre-expansion- Shape Molding / | EPS 452 | 0.4 – 0.8 | 18 – 35 | Fast cycle molding of articles having wall thickness less than 10 mm. |
| Block molding | EPS 552 | 0.6 – 1.1 | 17 – 30 | Fast cycle shape molding e.g., boxes and industrial packaging. |
| | EPS 652 | 0.9 – 1.4 | 16 – 25 | Fast cycle, thick wall shape molding, medium/low density molding. |
| | EPS 763 | 1.2 – 2.5 | 15 – 20 | Fast cycle low density block molding. |
| | EPS 450FF | 0.4 – 0.8 | 18 – 35 | Flame retardant grade for Molding thinwalled (5 – 10 mm) articles. |
| | EPS 550FF | 0.6 – 1.1 | 16-30 | Flame retardant grade for Standard block molding. |
| | EPS 650FF | 0.9 – 1.4 | 15 – 25 | Flame retardant grade for Medium and low density block molding. Thick wall contour shape molding. |
| | EPS 760FF | 1.2 – 2.5 | 15 – 20 | Flame retardant grade Fast cycle low density block molding. |

EPDM (Ethylene Propylene Diene Monomer)

| Process | SABIC EPDM | MV | ENB% | C2% | Applications | Characteristics |
|-----------------------|------------|----|------|-----|---|---|
| Extrusion | 756 | 72 | 5.0 | 69 | Auto coolant / air hose, building profiles, industrial hoses, weather seals, TPV, wire & cable | Exhibits smooth and fast extrusion with tensile strength, compression set, and flexibility. |
| Extrusion/ Molding | 855 | 80 | 5.2 | 55 | Automotive weatherseals, auto coolant / air hoses, industrial gaskets and O rings for pipes / hoses, and washing machine gasket | Fast mixing, extrusion, molding, and cure rate with good compression set properties at low and high temperature. |
| | 657 | 60 | 5.0 | 73 | Extruded profiles, Automotive weatherseals, gaskets and seals, low voltage wires and cables insulation | Excellent processibility; mixing, mill handling, tensile strength, tear strength, compression set, and flexibility. |
| Molding | 245 | 25 | 4.5 | 50 | Brake parts, molded foam sheets, precision seals, electrical connectors, gaskets, and hose mandrels | Fast cure rate and high cure state with good low temperature flexibility and compression set properties. |
| Calendaring | 626 | 67 | 2.8 | 69 | Sheets, water management liners, and roof membranes | Good calenderability, mixing, tensile strength, compression set, and flexibility. |

BR (Polybutadiene Rubber)

| Process | SABIC BR | MV | Cis 1,4 | Applications | Characteristics |
|---|----------|----------|---------|--|---|
| Extrusion, Molding, and Calendering | 4010 | 40+/-5 | 96 Min | Tire tread, sidewall and carcass Conveyor belt coverings Shoe sole, hoses and tube covers Mechanical and sporting goods | Low Mooney grade generally used in blends with other elastomers and is designed for • Good abrasion resistance • Excellent flex cracking resilience • Good low temperature properties • Low cold flow property • Excellent filler dispersion and shorter mixing cycles • Low die-swell and good dimensional control |
| Extrusion, Molding and Calendering | 4610 | 46 +/- 5 | 96 Min | Tire tread, sidewall and carcass Conveyor belt coverings Shoe sole, hoses and tube covers Mechanical and sporting goods | Medium Mooney grade generally used in blend with other elastomers and is designed for • Excellent abrasion resistance • Excellent flex cracking resistance • Excellent resilience • Good low temperature properties • Low rolling resistance |
| Extrusion, Molding and Calendering | 5510 | 55 +/- 5 | 96 Min | Tire tread, sidewall and carcass Conveyor belt coverings Shoe sole, hoses and tube covers Mechanical and sporting goods | High Mooney grade generally used in blend with other elastomers and is designed for • Excellent abrasion resistance • Excellent flex cracking resistance • Excellent resilience • Good low temperature properties • Low rolling resistance |

Carbon Black

| Process | Grade | Iodine Adsorption No. (gl ₂ /Kg) | Oil Absorption No. (cm³/100g) | Tint Strength (%) | Typical Application | Characteristics |
|-------------------------------------|-------|---|--|-------------------------|--|--|
| Mixing, extrusion & molding | N220 | 121 | 114 | 116 | Truck and Passenger Car tyre treads. Pre-cured treads. Conveyor belts | Exhibits good wear/ tear, stress/strain and processing characteristics. |
| Mixing, calendaring & molding | N326 | 82 | 72 | 111 | Tire steel belt skim Molded goods OTR tread and sidewall | Exhibits good resistance to cut and tear, stress/strain and processing behavior |
| Mixing, extrusion & molding | N330 | 82 | 102 | 104 | Tire treads, sidewall, filler & curing bladders Belts and hoses Mechanical goods, Gaskets and O-rings Footwear and sheeting | Exhibits good wear and tear, stress/ strain and processing characteristics |
| | N339 | 90 | 120 | 111 | Tire treads, sidewall, filler & curing bladders Conveyor belts. Solid tires Motor mounts | Exhibits good wear and tear, stress/ strain and processing characteristics |
| | N375 | 90 | 114 | 114 | Tire treads & sidewalls Conveyor belts. Solid tires. Motor mounts | Exhibits good wear and tear, stress/ strain and processing characteristics |

POLYCARBONATE (PC)

| Process | SABIC® PC | Melt Flow Rate (g/10min), 300°C /1.2 kg | Melt Volume Rate (g/10min), 300°C/1.2 kg | Typical Applications | Characteristics |
|----------------------|---|---|--|--|--|
| Injection Molding | PC5800 | 8.9 (@ 250 °C/ 1.2 kg) | 8 (@ 250 °C/ 1.2 kg) | Optical Media (CD, DVD, BD) | Available in high flow, specifically designed for use in Optical Media |
| | PC2200R, PC2203R PC1800R, PC1803R PC1000R, PC1003R | 22 18 10 | 21 17 9.5 | General Purpose molding (Electrical, & Electronics, Electrical switches, Connectors, sockets, relays, Consumer electronics) | Available in range of melt flow, for general purpose injection molding applications |
| | PC1804R PC1004R | 18 10 | 17 9.5 | Food Contact (Juicers, mixers, chocolate molds, water bottles) | Available in two melt flow range, for injection applications, with FDA Certification |
| | ALS02 ALS01 | 23 13 | 21 12 | Automotive (Headlamp Lens) | Available in two melt flow range for injection molding applications |
| Compounding | PC2800 PC2200 PC1800 PC1500 PC1000 PC800 PC700 | 28 22 18 15 10 8 7 | 26 21 17 14 9.5 7.5 6.5 | Compounding (Feedstock for blends/ alloys, Color compound, Specialty compounds, Master batches) | Available in variety of grades suitable for use as feedstock for custom compounding operations |
| Extrusion | PC0703 PC0703R | 7 | 6.5 | Extrusion (Sheets, Films, Displays, Glazing) | Available for extrusion based applications with UV stabilization and standard and higher Release |

LEXAN™ Resin (Polycarbonate)

| Process | Grade | MVR (cm ³ /10min) 300 °C /1.2 kg | Density (g/cm³) | Typical Application | Characteristics |
|----------------------|--------------------------------------|--|--|---|--|
| Injection Molding | 123R 143R 163R 223R | 21 12 9 21 | 1.2 | Control Panels, Monitoring Device Housings, Dialysis Management Systems, | General Purpose Grades. UV Stabile With Internal Mold Release. |
| | 121R 141R 161R | 21 12 9 | 1.2 | Disposable Devices, Cell Phones cases, LED's ,Meter Housings, Diffusers, Traffic Lights, Spotlights, Reflectors Lamp Holders, Emergency Lights, Motor End-caps, Diffusers, Brush Holders, | General Purpose Grades. Includes Internal Mold Release. |
| | 243R | 243R 12 1.2 Power Supply, Distribution Cabinets, Base Stations, Switches | Distribution Cabinets, Base Stations, Switches, Sockets, Relays, Plugs, | General Purpose Medium Flow Grade. UV Stabile With Internal Mold Release, And UL-94 V2 Rating. | |
| | 500R 503R 505R 505RU | 8 | 1.25 | Connectors, Smart Meters, Fuse Box, Switchgear, Motors Electrical Supply, | 10% Glass-filled PC. Providing Higher Modulus, Mold Release And Flame Retardant With UL-94 V0 Rating. |
| | 943 9 1.2 945U 10 3412R 6 1.35 | General Purpose Low Flow Grade. UV Stabile And Halogen Free Flame Retardant With UL-94 VO Rating. | | | |
| | | _ | 20% Glass-filled PC, Providing Higher Modulus, Mold Release And Flame Retardant With UL-94 V0 Rating. | | |

SABIC CYCOLAC - ABS

| Process | Grade CYCOLAC -ABS | Melt Flow Rate, 220°C, 10kg | Density (g/cm³) | Typical Applications | Characteristics |
|-----------|--------------------------|-----------------------------------|--------------------|---|--|
| | | ISO 1133 | ISO 1183 | _ | |
| Molding | MG47 | 18 | 1.04 | Automotive cladding and Appliances applications - FDA approved | Multi-purpose, injection molding ABS providing a favorable balance of engineering properties |
| | MG94 | 42 | 1.04 | AC housing, toys, Automotive and Sports goods applications - FDA approved | Superior flow, injection molding ABS. Good impact. For thin-wall applications. |
| Extrusion | EX58 | 4 | 1.03 | RV interiors, marine Components, truck interiors, outdoor vehicles, luggage cases, co-extrusion, appliances, building and construction, spa and tub surrounds, blow Molding - FDA approved | High impact, Good process ability, Low Water Absorption |

SABIC CYCOLAC™ Resin - SAN

| Process | Grade | MVR (g/10min) 230°C /3.8 kg | Density (g/cm³) | Typical Application | Characteristics |
|----------------------|--------|-----------------------------------|--------------------|---|--|
| Injection Molding | INP572 | 5.80 | 1.08 | Air line Food Trays and Dishes and Lighters casings | Low flow SAN pellets, FDA compliant (part use must be at room temperature or below). |
| | INP576 | 23 | 1.08 | Air line Food Trays and Dishes, Pen bodies, Rulers, Fan blades and Tooth brush handles | Medium flow SAN pellets. FDA compliant (part use must be at room temperature or below). |

CYCOLOY™ Resin (PC/ABS)

| Process | Grade | MVR (cm³/10min) 260°C/2.16 kg &5kg* | Density (g/cm3) | Typical Application | Characteristics |
|----------------------|---------------------------|--|--------------------|---|--|
| Injection Molding | C1100HF | 6 & 20* | 1.12 | Keyboards, Printers, and AC Housing. Toys, Automotive Sports Goods, Diabetes Management Systems, Insulin Pens, Hearing Aides. | CYCOLOY™ C1100HF Has Been Developed To Better Fill Long And Complex Parts While Maintaining Excellent Mechanical Properties. |
| | C1200HF | 8 & 22* | 1.15 | | CYCOLOY™ C1200HF Has Been Developed To Provide Higher Heat Resistance Option Compared To CYCOLOY C1100HF |
| | C2100HF | 18* | 1.2 | Electrical Switches, Connectors, Sockets, Relays, Consumer Electronics Housings, Monitoring Device Electrical Enclosures, Thin Housing Phones/Mobile Devices | CYCOLOY™ C2100HF Is A Flame Retardant Blend With Improved Flow, Specially Developed To Meet The Stringent Requirements Applications. |
| | C2950 C2950HF C2800 | 12 22 16 | 1.17 | | CYCOLOY™ C2950 Is A Standard High Heat Grade With Halogen-free Flame Retardant. |

PMMA (Polymethyl Methacrylate)

| Process | SABIC PMMA | Melt Index (g/min) | Density (g/cm³) | Typical Applications | Characteristics |
|---|---------------|--------------------|--------------------|---|--|
| Extrusion, Molding, Thermoforming | P 150E | 1.5±0.5 | 1.19 | Optical extrusion grade for sheets for signage, display, sound barrier, and LED light guide panels, as well as for profiles pipes and rods. | An optical extrusion grade characterized by low foreign matter counts and excellent transparency. |
| | 17 OP | 1.7±0.4 | 1.19 | Used in monitor LGP (Light Guide Plate) e.g.TVs and LCDs | An optical LGP extrusion grade an optical extrusion grade characterized by low foreign matter counts and optimum UV performance. |
| | 20 HR | 2±0.3 | 1.19 | Heat resistance grade used for e.g. tail light | Heat resistance grade, characterized by high temperature of deflection under load (≥98 °C) and high Vicat softening temp (≥105 °C) is a standard PMMA grade is largely divided in to extrusion and injection molding purpose |
| | P20MMH | 2±0.7 | 1.19 | General purpose grade suitable for injection molded housewares, automotive tail lights, optical lens, as well as for extrusion sheets, pipes, and rods. | Heat resistance grade characterized by high temperature of deflection under load (≥100 °C) and high Vicat softening temp (≥107 °C). Excellent process ability and weather. |
| | 23 SP | 2.3±0.5 | 1.19 | Used for sheet extrusion with a wide range usage out door, e.g. signage | Special extrusion grade. The balance of melt flow rate and temperature of deflection under load is convenient for extrusion molding with chemical resistance. |
| Molding | 60MS | 6±1.5 | 1.19 | Household / Tablewares, Decorative Parts, Cosmetics Packaging, Automotive. | Special medium flow PMMA grade with balanced melt strength & viscosity for good processability and weather resistance. |
| | 140 HF | 14±2 | 1.19 | Used for injection molding applications such as cups and salad bowl | Easy flowing grade for Injection molding with high flow (MI≥10). Good moldability |

POM (Polyoxymethylene Copolymer)

| Process | SABIC POM | Melt Index (g/10min) | Density (g/cm³) | Typical Applications | Characteristics |
|-----------------------|--------------|-------------------------|--------------------|---|--|
| Extrusion, Molding | 30RE | 2.8 + 0.5 | 1.41 | Thick-walled, void- free molded parts, Extruded stock shapes | Stiff-flowing copolymer POM grade suitable for injection molding and extrusion. Good chemical resistance to solvents, fuel and strong alkalis as well as good hydrolysis resistance |
| | 30S | 3 ± 0.5 | 1.41 | Thick-walled, void- free parts used for automotive parts like door handles, sheet, rods and tubing | Stiff flowing copolymer POM grade suitable for injection molding and extrusion. High impact toughness. Good tracking resistance over range of temperature |
| Molding | 90S | 9 ± 1 | 1.41 | Wide range of plumbing products, camera gears and toys | General purpose standard injection molding grade. High rigidity, tough and hardness |
| | 140S | 14 ± 1.5 | 1.41 | Precision parts and thin-walled moldings, fuel systems parts, Zippers | Easy flowing Injection molding type for precision molded parts and thin-walled molded parts with high rigidity. High toughness and hardness. |
| | 280S | 27 ± 3 | 1.41 | Complicated precision parts, thin-walled moldings multicavity molded goods like gears, sprinkler systems and shower heads | Very easy flowing injection molding grade. High rigidity and hardness |
| | 460S | 45 ± 4 | 1.41 | Complicated, thin- walled precision parts, water flow meter | Extremely easy flowing injection molding grade for thin-walled precision molded parts with intricate flow-path-wall thickness relation. Permits processing at reduced temperature and also shorter cycle times |

POLYAMIDE 6

| Process | Grade | Relative Viscosity | Water Content | Typical Applications | Characteristics |
|-----------|-------|-----------------------|--------------------------|--|---|
| | | ISO 307 | %, w/w, ASTM D6869 | | |
| Extrusion | 30RE | 2.8 + 0.5 | 1.41 | Thick-walled, void- free molded parts, Extruded stock shapes | Stiff-flowing copolymer POM grade suitable for injection molding and extrusion. Good chemical resistance to solvents, fuel and strong alkalis as well as good hydrolysis resistance |
| | 30S | 3 ± 0.5 | 1.41 | Thick-walled, void- free parts used for automotive parts like door handles, sheet, rods and tubing | Stiff flowing copolymer POM grade suitable for injection molding and extrusion. High impact toughness. Good tracking resistance over range of temperature |

Data in table are typical values should not be construed as specification limits.

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